

Machine body weight . . . . . 5700 kg  
 Generator weight . . . . . 240 kg  
 Machine height . . . . . 2815 mm  
 Required minimum dimensions  
 for doorways (WxH) in mm . . . . . 2587 x 2815  
 Travel (LxV) in mm . . . . . 200 x 200

**MV4800S**  
 TUBULAR

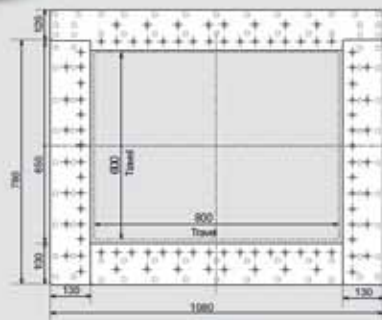
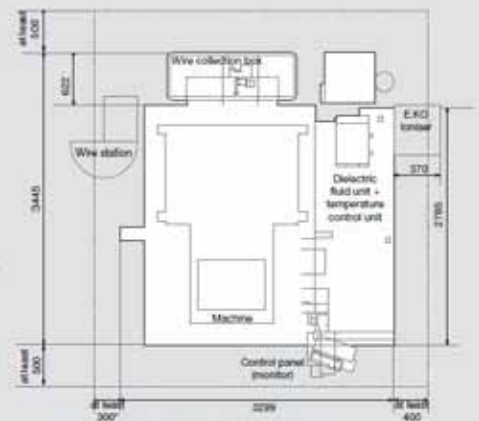


Table layout



\* at least 570 when the 20 kg wire spool unit is mounted



UTP uses the latest technology on offer from Mitsubishi Wire Cutting and Spark Erosion EDM machines on all Mould and Stamping Tools we produce.

Surface finishes of Ra 0.30  $\mu\text{m}$  and a straightness accuracy of 3  $\mu\text{m}$  can be achieved.

The vastly superior automatic wire threading device enables us to cut throughout the night on a 24/7 basis.

**Machine specification:**

Mitsubishi MV4800S Wire EDM Machine

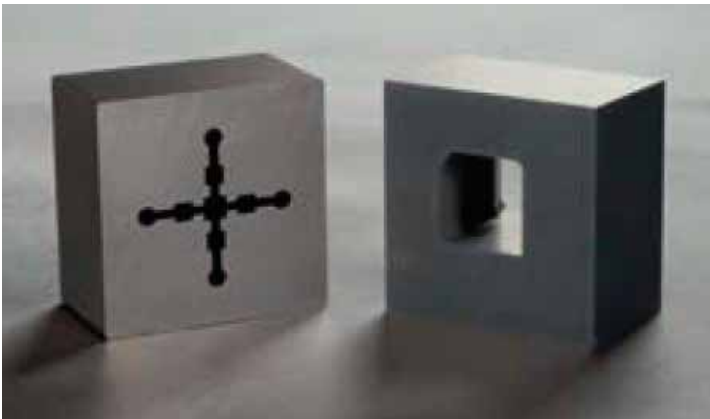
Maximum workpiece dimensions: 1250 x 1020 x 505

Maximum workpiece mass: 3000Kg

Maximum drill depth 1000mm per side

Travel X/Y/Z: 800 x 600 x 510mm

Travel U/V: 200 x 200mm



**Number of machines:**

2 CNC Wire Cutting Machines

1 CNC Spark Erosion Machine