



# CNC Deep Hole Drilling - Round Components



UTP offers its customers quick and accurate Deep Hole Drilling of round parts at very affordable prices. Round workpieces are drilled using Single Lip Gun-Drills with internal cooling using oil at 100 bar pressure, ensuring very accurate drilling and straightness of the bores.

## Machine specification:

TBT / Mollart CNC Deep Hole Drilling Machine

Drilling of round workpieces up to 300Kg

Maximum Drill Depth 700mm

Drilling of Shafts up to diameter 200mm

Drill Sizes 2 - 15mm diameter

Excellent Gun Drill Finish

Accuracy within 0.1mm / 100mm depth.

Super-fast turnaround times

Drilling of all common materials



## Maximum workpiece dimensions (mm):

Diameter 200mm x 700mm

## Maximum mass per workpiece:

300 Kg

## Number of machines:

2 Horizontal Gun Drill Machines